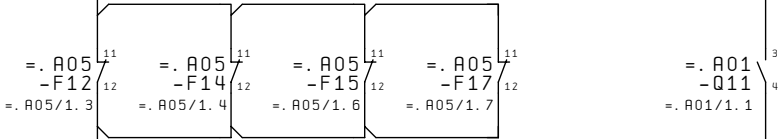


0	0	1	1	2	2	2	3	3	4	4	4	5	5	6	6	6	7	7	8	8	8	9	9
---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---

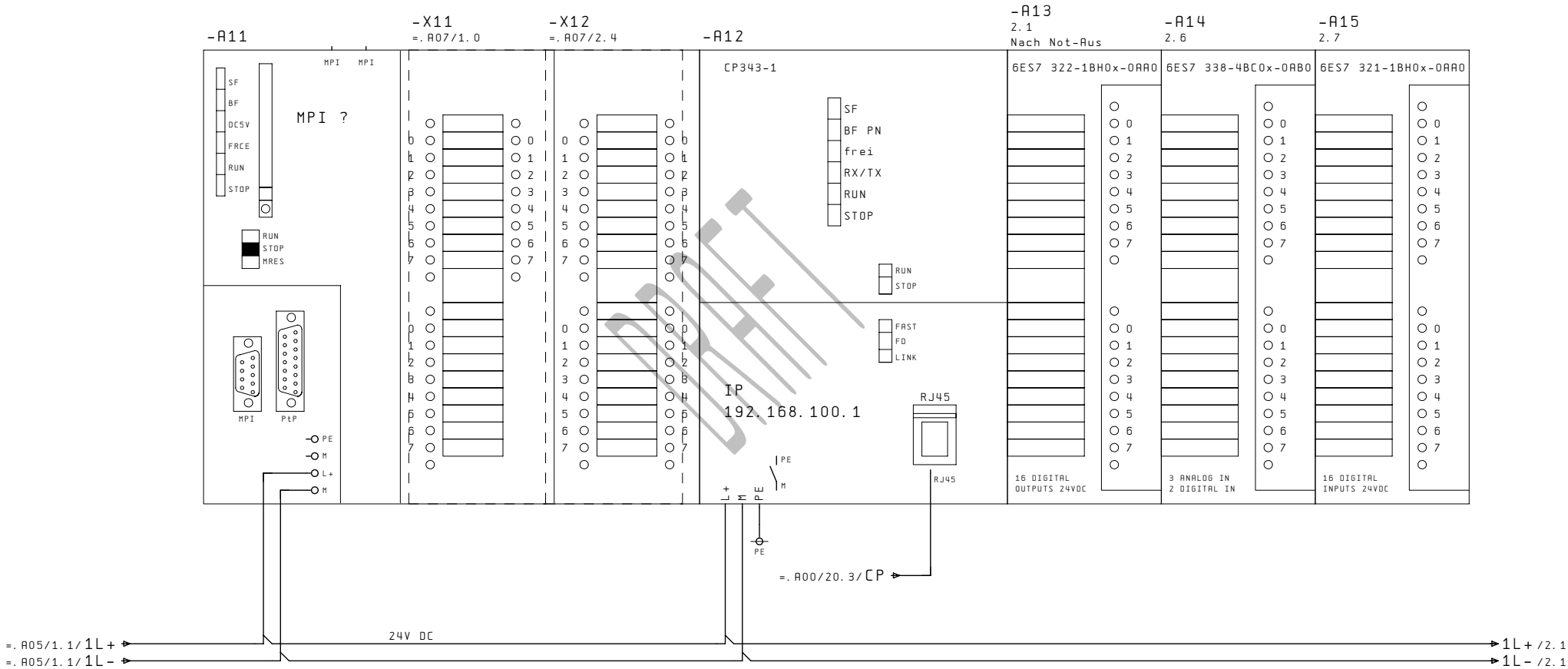
=. A05/1. 1/ 1L1+ →

24V DC

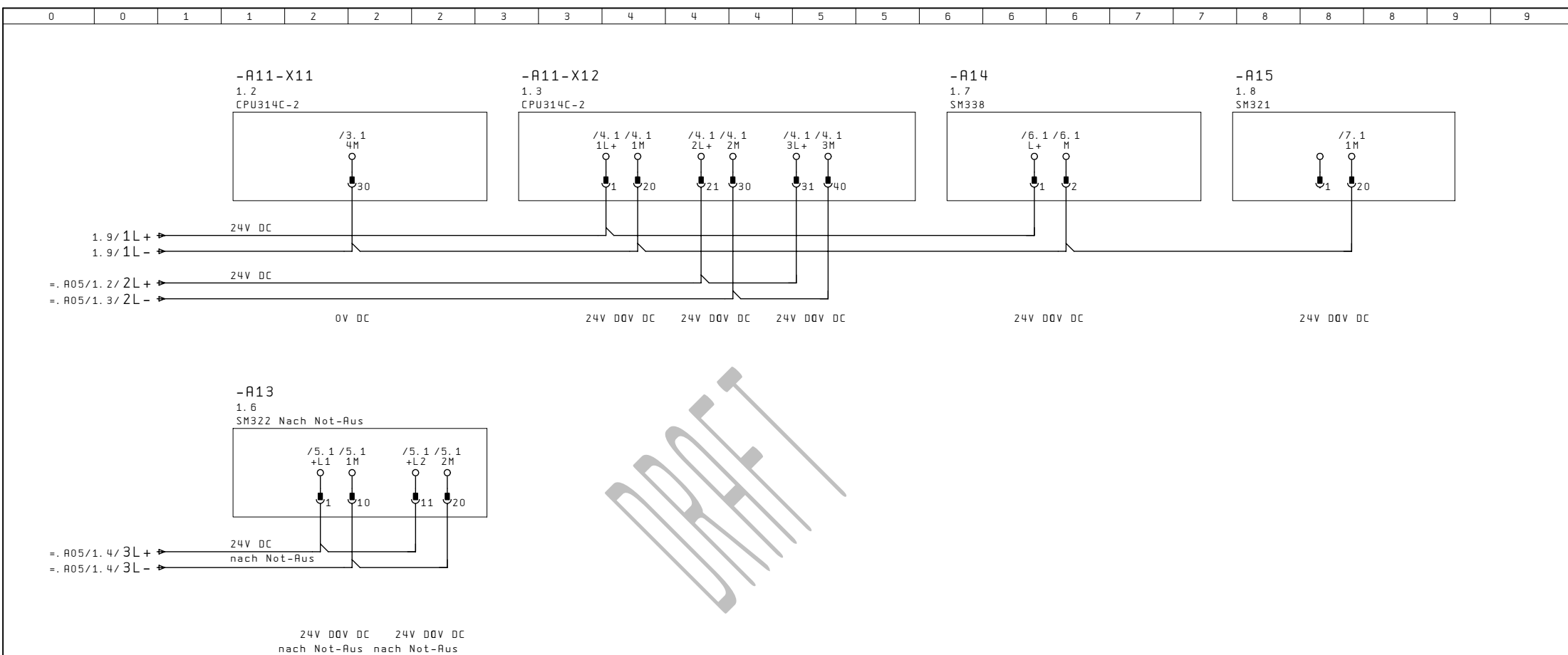
→ 1L1+ /2. 1



0	0	1	1	2	2	2	3	3	4	4	4	5	5	6	6	6	7	7	8	8	8	9	9
---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---

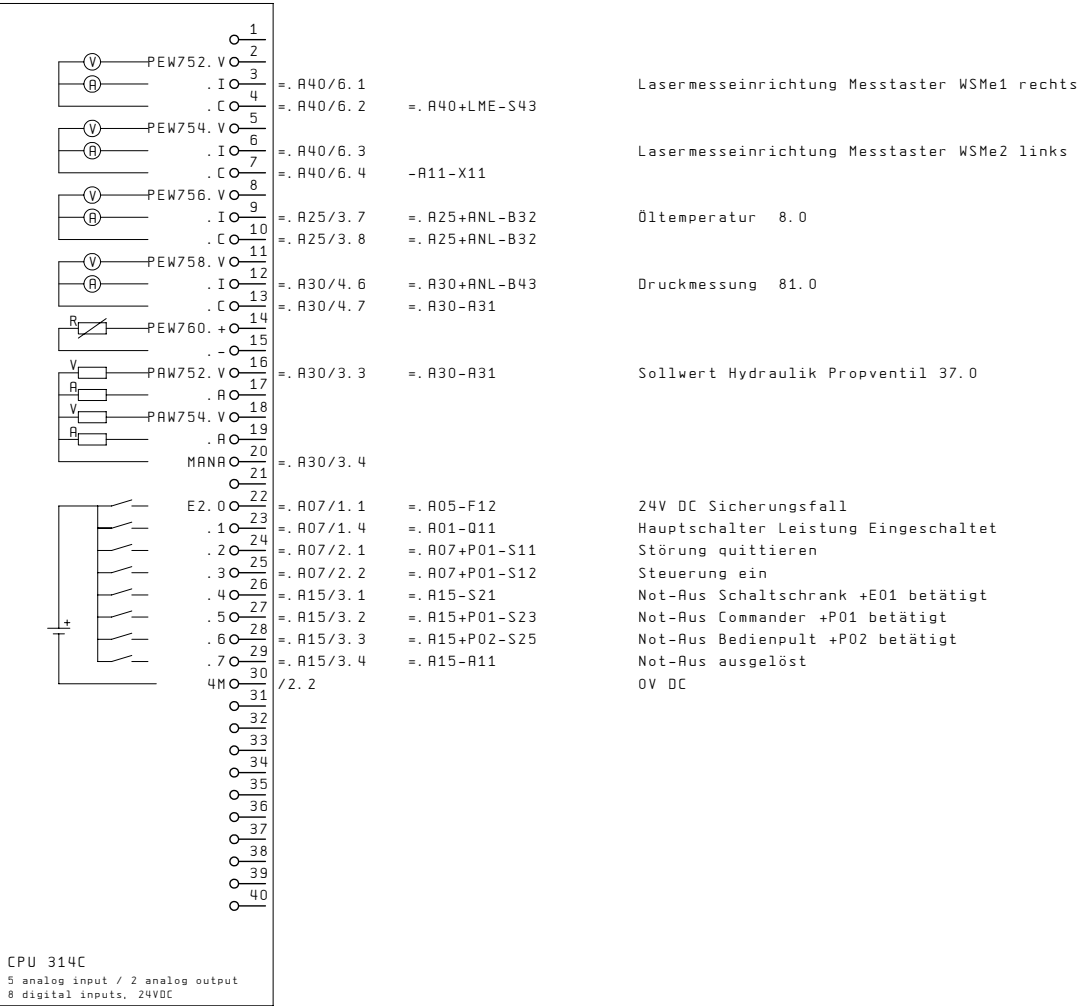


		Datum		24179	AKN	S7-300-Übersicht		= 01. A10
		Bearb.	FUE					+ E01
		Gepr.	05.03.07	Radsatzpresse				B1. 1
Änderung	Datum	Name	Norm	Urspr.	Ers. f.	Ers. d.		7 B1.



		Datum		24179	AKN	Spannungsversorgung	= 01. A10	
		Bearb.	FUE	Radsatzpresse		S7-300	+ E01	
		Gepr.	05.03.07			Digitaleingangsmodule	B1.	2
Änderung	Datum	Name	Norm	Urspr.	Ers. f.	Ers. d.	7 B1.	

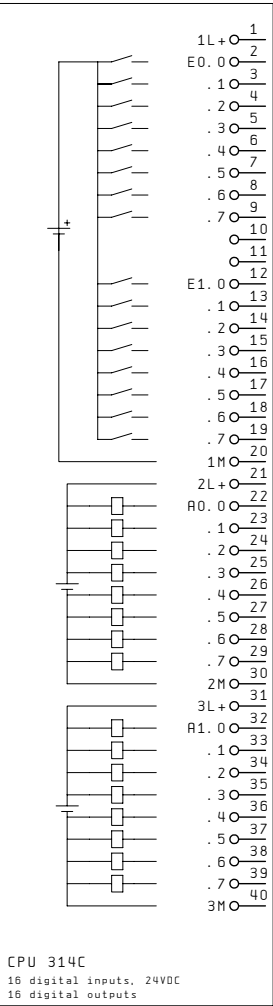
-A11-X11
1.2



			Datum	24179	AKN	S7-300 SPS-Übersicht	= 01. A10	
			Bearb. FUE	Radsatzpresse		Integrierte Ein- und Ausgänge CPU314 -X11	+ E01	
			Gepr. 05.03.07				B1. 3	
Änderung	Datum	Name	Norm	Urspr.	Ers. f.	Ers. d.	7 B1.	

0	0	1	1	2	2	2	3	3	4	4	4	5	5	6	6	6	7	7	8	8	8	9	9
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-A11-X12
1.3



1L+O 1	/2. 3		24V DC
E0.0 2	=. A20/3.1	=. A20+ANL-S31	Riegel oben EMi1
.10 3	=. A20/3.2	=. A20+ANL-S32	Riegel unten EMi2
.20 4	=. A20/3.3		Reserve
.30 5	=. A20/3.4		Reserve
.40 6	=. A25/3.1	=. A25-Q11	Motorschutz Hydraulik Hauptpumpe
.50 7	=. A25/3.2	=. A25+ANL-B31	Maximaldruck erreicht 228bar 54.0
.60 8	=. A25/3.5	=. A25+ANL-B32	Ölstand min min 8.0
.70 9	=. A25/3.6	=. A25+ANL-B32	Ölstand min. 8.0
10			
11			
12			
E1.0 13	=. A30/4.1	=. A30+ANL-S41	Presskolben ist vorn EKo2
.10 14	=. A30/4.2	=. A30+ANL-S42	Presskolben ist hinten EKo1
.20 15	=. A30/4.3		Reserve
.30 16	=. A35/3.1	=. A35+ANL-S31	Pinole ist hinten EPi1
.40 17	=. A35/3.3	=. A35+ANL-B32	Einspanndruck erreicht 63.0
.50 18	=. A35/6.1	=. A35+P02-S51	Pinole vor
.60 19	=. A35/6.2	=. A35+P02-S52	Pinole zurück
.70 20	=. A35/6.3		Reserve
1M 21	/2. 4		0V DC
2L+O 22	/2. 4		24V DC
A0.0 23	=. A07/2.5	=. A07+P01-H15	Störung quittieren
.10 24	=. A07/2.6	=. A07+P01-H16	Steuerung ein
.20 25	=. A15/3.7	=. A15-K37	Not-Aus Quittung
.30 26	=. A15/3.8		Reserve
.40 27	=. A35/6.5	=. A35+P02-H51	Pinole vor
.50 28	=. A35/6.6	=. A35+P02-H52	Pinole zurück
.60 29	=. A35/6.7	=. A35+P02-H57	Einspannkraft erreicht
.70 30	=. A35/6.8		Reserve
2M 31	/2. 4		0V DC
3L+O 32	/2. 5		24V DC
A1.0 33	=. A40/3.1	=. A40-K31	Lasermesseinrichtung Antrieb +MOT1 links heben
.10 34	=. A40/3.2	=. A40-K32	Lasermesseinrichtung Antrieb +MOT1 links senken
.20 35	=. A40/3.3	=. A40-K33	Lasermesseinrichtung Antrieb +MOT2 rechts heben
.30 36	=. A40/3.4	=. A40-K34	Lasermesseinrichtung Antrieb +MOT2 rechts senken
.40 37	=. A40/3.5		Reserve
.50 38	=. A40/3.6		Reserve
.60 39	=. A40/3.7		Reserve
.70 40	=. A40/3.8		Reserve
3M 40	/2. 5		0V DC

CPU 314C
16 digital inputs, 24VDC
16 digital outputs

			Datum	24179	AKN	S7-300 SPS-Übersicht	= 01. A10	
			Bearb. FUE	Radsatzpresse		Integrierte Ein- und Ausgänge CPU314 -X12	+ E01	
			Gepr. 05.03.07					B1. 4
Änderung	Datum	Name	Norm	Urspr.	Ers. f.	Ers. d.		7 B1.