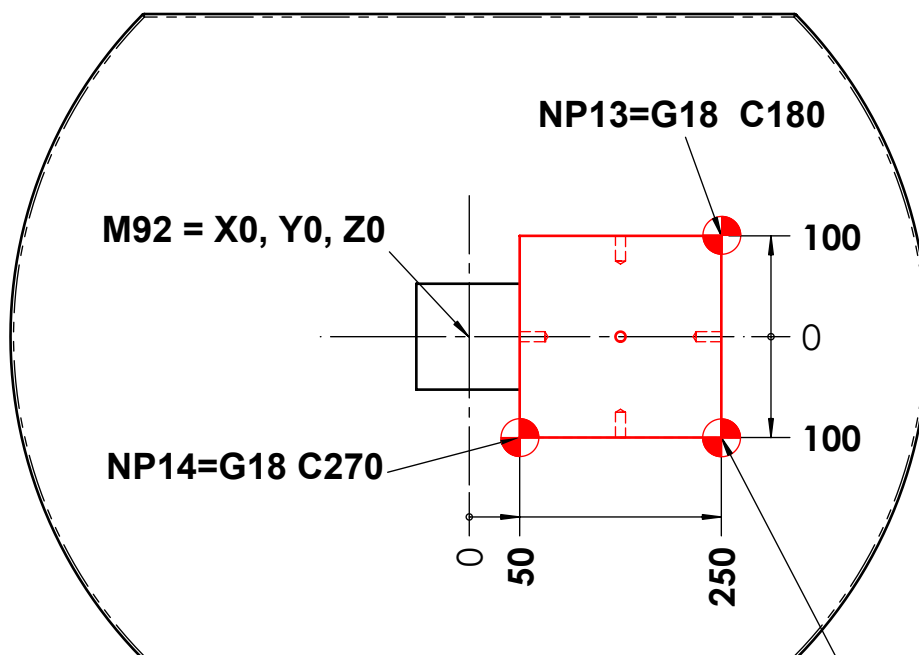
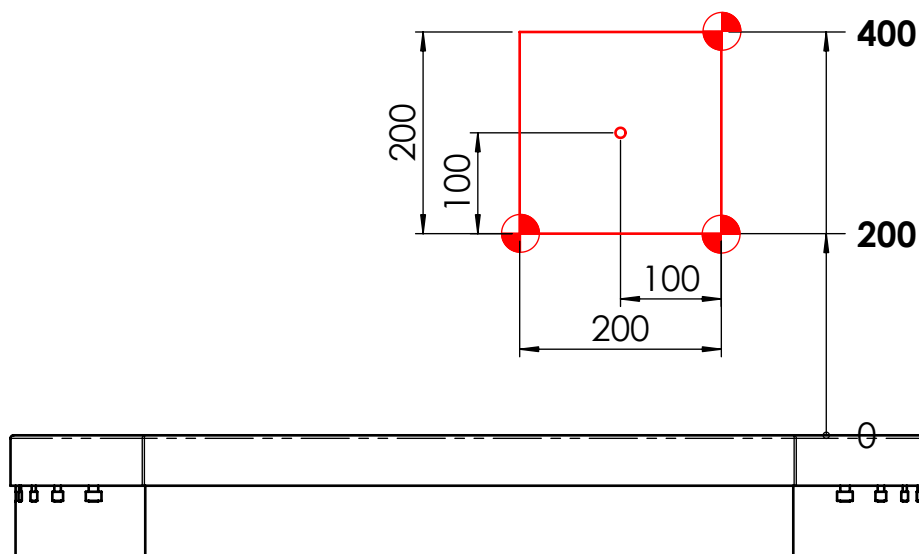




NP13=G18 C180

M92 = X0, Y0, Z0

NP14=G18 C270

NP10=G18 C0 = Bezugspunkt
 NP11=G17 C0
 NP12=G18 C90
 NP15=G17 C45