





ROUGHNESS SYMBOL















Ra 6.3
VAL
√?





VALUES

Ra	Rz	=	0.012	0.025	0.050	0.100	0.20	0.40	0.80	1.60	4.0	8.0
Ry	Rmax	<	3.2	6.3	12.5	25	50	100	200	400	5.0	10.0