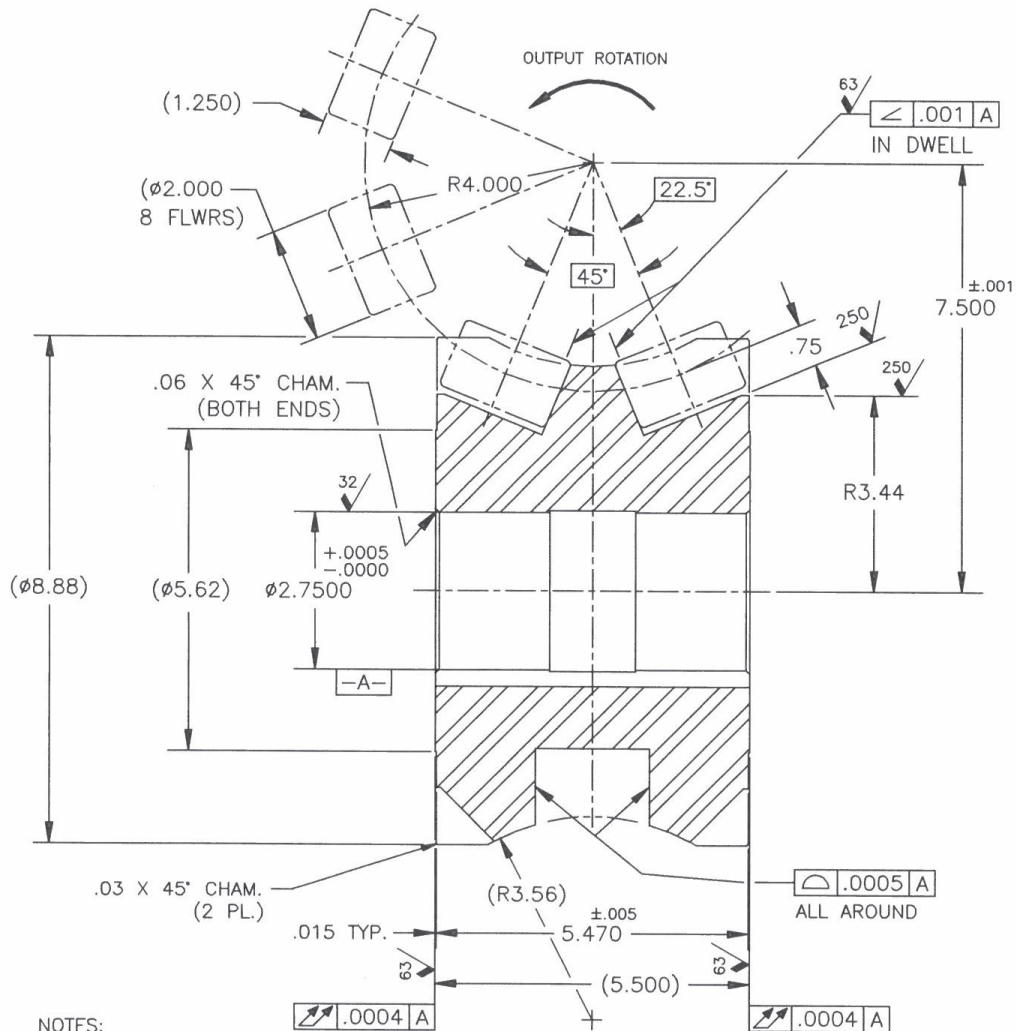
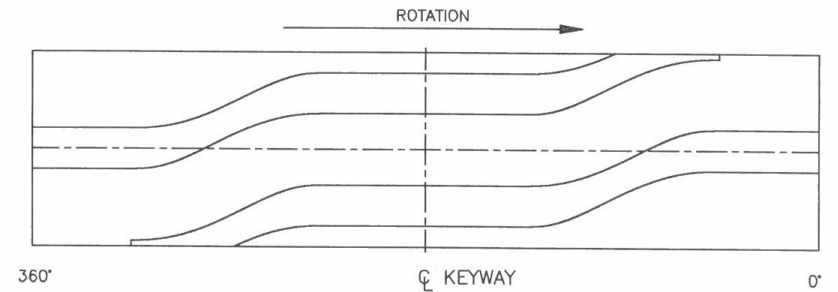


ITEM NUMBER	DESCRIPTION	COMMENTS
60 M19592 01 5002	80ORD16H64-180 II RH	
60 M19592 02 5002	80ORD16H64-180 II LH	
60 M19592 03 5002	80ORD16H64-180 II RH W/RELIEF	SEE NOTE #8
60 M19592 04 5002	80ORD16H64-180 II LH W/RELIEF	SEE NOTE #8



NOTES:

- MOTION IS MODIFIED SINE W/ 0.00 CV.
- HAND FINISH ENTRANCE AND EXIT TRACK TO R.19 MIN. ON LOWER PART OF TRACK (.38 MIN. THICKNESS).
- HEAT TREAT PER CAMCO DWG. A-28390.
- KEYWAY LOCATION IS AT MID-POINT OF DWELL.
- ARROWS SHOW RELATIVE ROTATION OF R.H. CAM. ORDER L.H. CAM TO REVERSE RELATIVE MOTION
- VIBRATION STRESS RELIEVE PER DWG. A-46772 DURING CYCLE.
- FINISH CAM TRACK PER DWG. A-55822.
- MACHINE DWELL RELIEF PER DESIGN STANDARD C-65445.



R.H. CAM TRACK DIAGRAM (REF ONLY)

