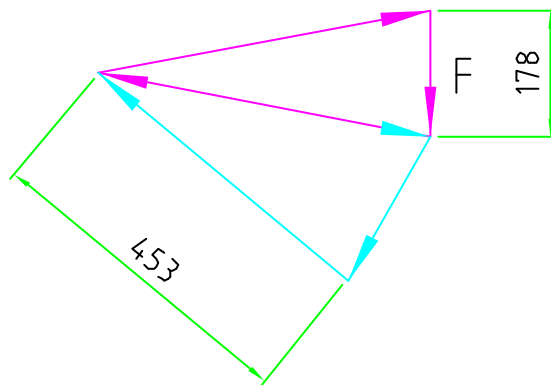


Krafteck



Spindelkraft:  $F_{\text{spindel}} = F \times 453 / 178$