TRUMPF

Release Notes

TruTops V7.2.0

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Contents

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Version V7.2.0
Module Bend

V7.2.0		**Date:** 2016-04-18
Module/Component: Bend		
Type: Fehler / Error		
SPR: 464496		
Summary: Problems when copying a complete stack		
Description: If the complete stack was copied after copying stack layers, the program would crash from time to time. As this error only occurred when "View -> Show elements -> Only active stack" was activated, this setting will now be activated whenever the copy function is selected for the stack and the pallet. A corresponding message will be issued and the copying process will be aborted.		

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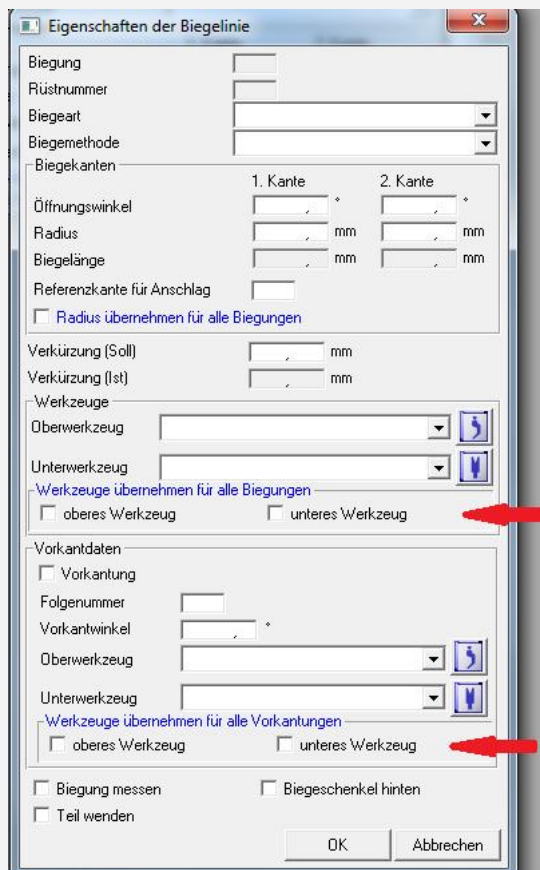| **V7.2.0**		**Date:** 2016-04-18
Module/Component: Bend		
Type: Erweiterung / Add-on		
SPR: 464246		
Summary: Apply tools for prebends		
Description: If the tools were changed for a bending edge, these tools could be applied for all bends. This change, however, only affected the main bend and not the corresponding prebend. The apply function has now been integrated into the prebend data to allow that all prebends can be carried out with the same tool. 		

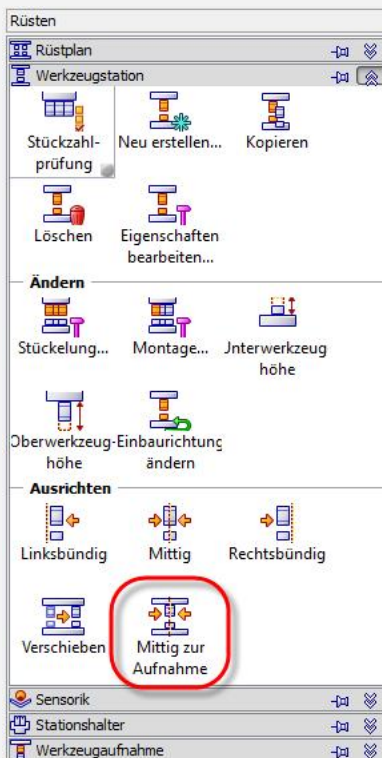| V7.2.0		**Date:** 2016-04-15
Module/Component: Bend		
Type: Fehler / Error		
Summary: Align tool station central to receiver: The error is corrected for divided receivers and the "Align central to machine" function has been renamed.		
Description:		

Align "Central to machine" has been renamed to "Central to receiver".

The behaviour for aligning "Central to receiver" has been adapted as follows for a divided receiver (Cell7036):

- If you click on a station, it will be aligned central to the corresponding clamp. The remaining stations with the same clamp will be moved along as well. The stations of the other clamp will not be moved. For this reason, the action described only affects one clamp.

- If you select A*ll* or enter *all* in the command line, all stations of the left clamp will be positioned

central to the left clamp and all stations of the right clamp central to the right clamp.

V7.2.0		**Date:** 2016-04-18
Module/Component: Bend		
Type: Erweiterung / Add-on		
SPR: 455864		
Summary: New flag which sets option Z before X for all bends. If this option is set, all bends will be calculated with stop option Z before X. The option is in Bending process -> Default settings -> Stop tab		
Description:		

V7.2.0		**Date:** 2016-04-18
Module/Component: Bend		
Type: Erweiterung / Add-on		
SPR: 455864		
Summary: Stop strategy Z before X is set permanently for all bendings.		
Description: Stop behaviour Z before X can now be set permanently for all bends.. The setting can be found in *Bending process > Default settings > Stop > Z before X for all bendings*. The option is not activated by default. *Ok* applies the value to the current calculation and *Save* saves the value in the database. In the travel motion, the option is deactivated for the last sheet removal.		

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V7.2.0		**Date:** 2016-04-18
Module/Component: Bend		
Type: Erweiterung / Add-on		
Summary: Pilots added for the regripping station for the travel motion		
Description: Pilots have been added to modify the regripping station in interpolation points. The positions are called Z3 and Z4. If the regripping station is set to parking position by means of check boxes, this will now be shown directly in the view and not only in the values of the text field.		