

0		1		2		3		4		5		6		7		8		9	
Variable Frequency Drive Panel Y-Slide RH M2								Variable Frequency Drive Panel X-Slide RH M2											
Fault /Reset	Ready	Overtravel		Return	Advance		Fault /Reset	Ready	Overtravel		Return	Advance							
H2740 <sup>gn</sup> S2740	H2741 <sup>gn</sup>		H2743 <sup>gn</sup>	H2744 <sup>gn</sup> S2744	H2745 <sup>yel</sup> S2745		H2750 <sup>gn</sup> S2750	H2751 <sup>gn</sup>		H2753 <sup>gn</sup>	H2754 <sup>gn</sup> S2754	H2755 <sup>yel</sup> S2755							
Variable Frequency Drive Panel Y-Slide RH M1								Variable Frequency Drive Panel X-Slide RH M1											
Fault /Reset	Ready	Overtravel		Return	Advance		Fault /Reset	Ready	Overtravel		Return	Advance							
H2720 <sup>gn</sup> S2720	H2721 <sup>gn</sup>		H2723 <sup>gn</sup>	H2724 <sup>gn</sup> S2724	H2725 <sup>yel</sup> S2725		H2730 <sup>gn</sup> S2730	H2731 <sup>gn</sup>		H2733 <sup>gn</sup>	H2734 <sup>gn</sup> S2734	H2735 <sup>yel</sup> S2735							
Variable Frequency Drive Panel Y-Slide LH M2								Variable Frequency Drive Panel X-Slide LH M2											
Fault /Reset	Ready	Overtravel		Return	Advance		Fault /Reset	Ready	Overtravel		Return	Advance							
H2700 <sup>gn</sup> S2700	H2701 <sup>gn</sup>		H2703 <sup>gn</sup>	H2704 <sup>gn</sup> S2704	H2705 <sup>yel</sup> S2705		H2710 <sup>gn</sup> S2710	H2711 <sup>gn</sup>		H2713 <sup>gn</sup>	H2714 <sup>gn</sup> S2714	H2715 <sup>yel</sup> S2715							
Variable Frequency Drive Panel Y-Slide LH M1								Variable Frequency Drive Panel X-Slide LH M1											
Fault /Reset	Ready	Overtravel		Return	Advance		Fault /Reset	Ready	Overtravel		Return	Advance							
H2680 <sup>gn</sup> S2680	H2681 <sup>gn</sup>		H2683 <sup>gn</sup>	H2684 <sup>gn</sup> S2684	H2685 <sup>yel</sup> S2685		H2690 <sup>gn</sup> S2690	H2691 <sup>gn</sup>		H2693 <sup>gn</sup>	H2694 <sup>gn</sup> S2694	H2695 <sup>yel</sup> S2695							
Part Present PPS. 01		PPS. 02		PPS. 03		Open Clamp Underbody ST120		Close Clamp Sidegate Fixation LH ST120		Open Clamp Sidegate Fixation RH ST120		Close Clamp Sidegate							
H2660 <sup>gn</sup>	H2661 <sup>gn</sup>	H2662 <sup>gn</sup>		H2664 <sup>gn</sup> S2664	H2665 <sup>yel</sup> S2665		H2670 <sup>gn</sup> S2670	H2671 <sup>yel</sup> S2671	H2672 <sup>gn</sup> S2672	H2673 <sup>yel</sup> S2673									
Automatic / ST090				Clear To Enter / Skid In Pos.				Non Interfere				Work Complete / Skid Left							
H2640 <sup>gn</sup>	H2641 <sup>yel</sup> S2641	H2642 <sup>gn</sup>	H2643 <sup>yel</sup> S2643				H2650 <sup>gn</sup>	H2651 <sup>yel</sup> S2651	H2652 <sup>gn</sup>	H2653 <sup>yel</sup> S2653									
Interbus Fault	Low PLC Battery	Circuit Breaker Tripped	Power Switch Tripped	Air Condition Fault	Water Flow Fault	Air Pressure Fault	Scanner Fault ST090	VP1-Y Slide Circ. Breaker Tripped	VP1-X Slide Circ. Breaker Tripped	VP2-Y Slide Circ. Breaker Tripped	VP2-X Slide Circ. Breaker Tripped	VP3-Y Slide Circ. Breaker Tripped	VP3-X Slide Circ. Breaker Tripped	VP4-Y Slide Circ. Breaker Tripped	VP4-X Slide Circ. Breaker Tripped				
H2620 <sup>rd</sup>	H2621 <sup>rd</sup>	H2622 <sup>rd</sup>	H2623 <sup>rd</sup>	H2624 <sup>rd</sup>	H2625 <sup>rd</sup>	H2626 <sup>rd</sup>	H2627 <sup>rd</sup>	H2630	H2631	H2632	H2633	H2634	H2635	H2636 <sup>rd</sup>	H2637 <sup>rd</sup>				
Light Test	Automatic	Step By Step	Manual	Start On	Start Off	Safety Gate Open	Emergency Stop Area E3	Emergency Stop Area E4	Emergency Stop Area E5	Emergency Stop Robot	???????? ??????	Empty Line	Next Step Cycle	Stop At End Of Cycle	Dry Cycle				
S2600	H2601 <sup>gn</sup> S2601	H2602 <sup>gn</sup> S2602	H2603 <sup>gn</sup> S2603	H2604 <sup>gn</sup> S2604	S2605	H2606 <sup>rd</sup>	H2607 <sup>rd</sup>	H2610 <sup>rd</sup>	H2611 <sup>rd</sup>	H2612 <sup>rd</sup>		H2614 <sup>yel</sup> S2614	S2615	H2616 <sup>yel</sup> S2616	H2617 <sup>yel</sup> S2617				