



Line Cable (1:1) (grey cover)
Connecting active component to end device (e.g. from Hub to PC)

RxD(+)	1	Green	1
RxD(-)	2	Green/White	2
TxD(+)	3	Orange	3
TxD(-)	6	Orange/White	6

Crossover Cable (green Cover)
Connecting active components to others (e.g. Hubs, Switches)

RxD(+)	1	Green	1
RxD(-)	2	Green/White	2
TxD(+)	3	Orange	3
TxD(-)	6	Orange/White	6

All Ethernet Connectors are Type RJ45
! Length of Cables, will be adapted on Side !

STERIS STERIS GmbH Kalscheurer Str.92 50354 Hürth Deutschland	TITRE/TITLE TZ16.6-3 SCADA - SCADA System Overview of Ethernet Network Stations SCADA-Level =SCADA+11A5/7	GSK GlaxoSmithKline Engineering Biologicals Rue de L'Institut, 89 B-1330 Rixensart/Belgium
	REV. N. DATE MODIFICATION/REVISIONS Dessine Drawn GGROB Verifié Checked Approuve Approved Echelle Scale 1:1	